

# TOWARD AN **ECO-FRIENDLIER HEALING** OF ASPHALT MIXTURES (USING ALTERNATIVE AGGREGATES AND FERROMAGNETIC PARTICLES)

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*"Una manera de hacer Europa"*

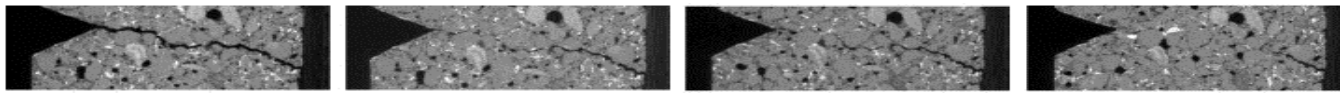


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## 1. Why a PhD?

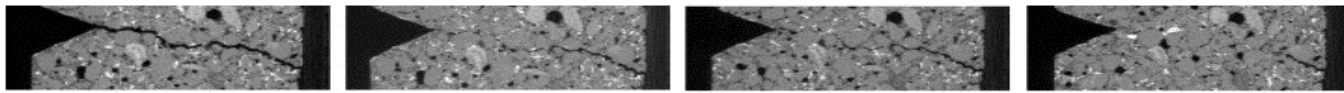
- Motivation

## 2. PhD Topic.

- Introduction.
- Objectives
  - What is new?

## 3. Steps to follow

- Materials
  - Industries research
- Mixture design
  - Laboratory tasks
- Healing Test Design
  - Fracture-healing test
- Statistic Analyses



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Y COMPETITIVIDAD

Why a PhD?

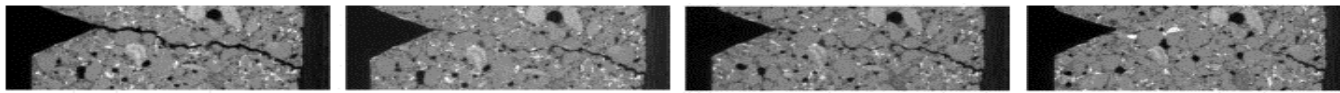
PhD Topic

Steps to follow

Acknowledgments



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Why a PhD?	PhD Topic	Steps to follow	Acknowledgments
<u>Introduction</u>		Objectives	

## Asphalt mixtures.

Hydrocarbon binder ( $\approx 5\%$ ) + aggregates ( $\approx 95\%$ ) + additives ( $\geq 0\%$ )

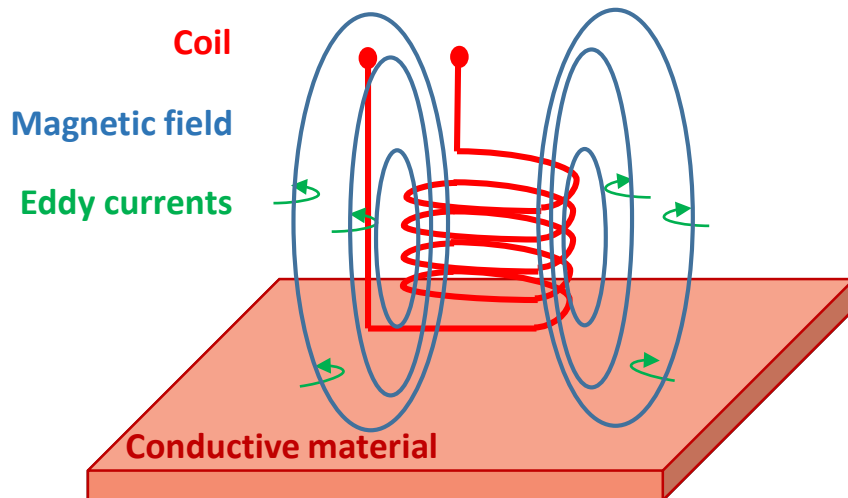
Cold Asphalt  
 $< 40^\circ\text{C}$

Half Warm Asphalt  
 $40^\circ\text{C} - 100^\circ\text{C}$

Warm Asphalt  
 $100^\circ\text{C} - 150^\circ\text{C}$

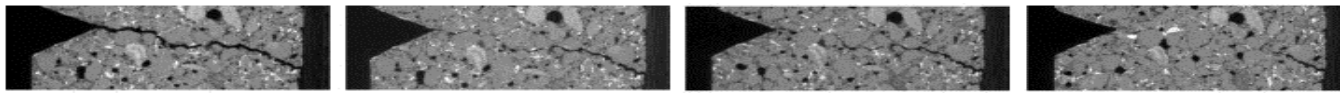
**Hot Asphalt**  
 **$> 150^\circ\text{C}$**

## Magnetic induction.



When AC current flow pass through a **coil** a **magnetic field** is created.

The magnetic field sends **eddy currents** through the metal. The **resistance of metal to eddy currents heats the metal** without heating anything else around



Why a PhD?

PhD Topic

Steps to follow

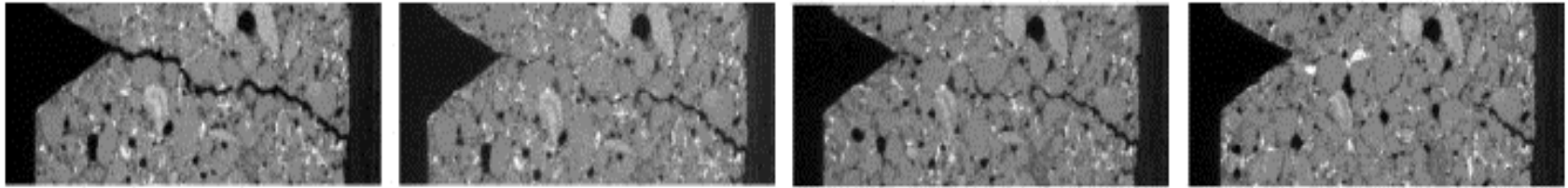
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Introduction

Objectives

Application of magnetic induction over asphalt mixtures.

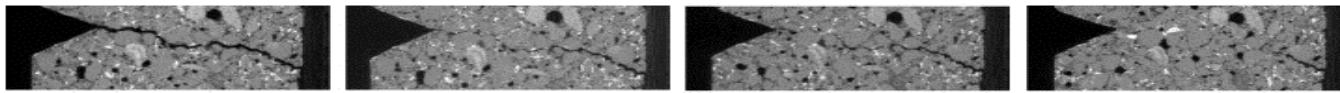
Bitumen softening temperature + heated metallic particles = Healing of mixture



¿What is the problem of this technic?

Quantity of ferromagnetic particles needed to reach induction in a short time.





Why a PhD?

PhD Topic

Steps to follow

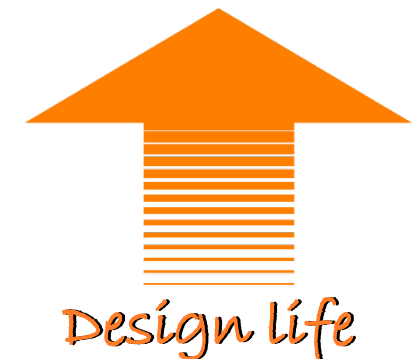
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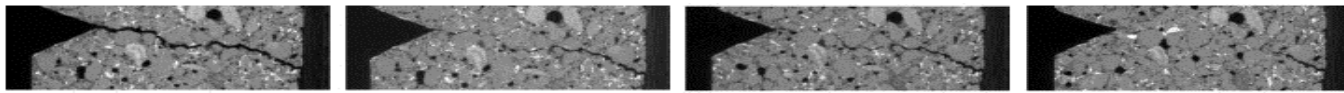
Introduction

Objectives

➤ More **sustainable** and more **durable** pavements.

1. Use of **magnetic induction** technology.
2. Use of **recycled ferromagnetic particles** to:
  - Keep the price of mixture.
  - Avoid sending **them** to landfill.
3. Use of industrial **by-products** to:
  - Decrease **raw materials'** use.
  - Avoid sending **by-products** to landfill and its cost.





Why a PhD?	PhD Topic	Steps to follow	Acknowledgments
<u>Materials</u>	Mixture design	Healing Test. Design and optimization	Statistic

Metal shots

Steel wool

Metallic fibres

Ophite (2mm-16mm)

Limestone (< 2mm)



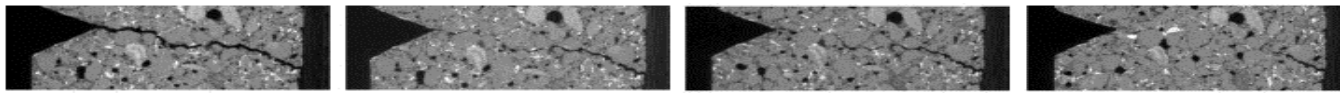
Industrial by-products

Industrial by-products

- Deburring wastes
- Steel Shots wastes
- Swarf from machining processes
- ELT fibres

- Slags
- RAP

- Sand's by-products processes.
- Slags



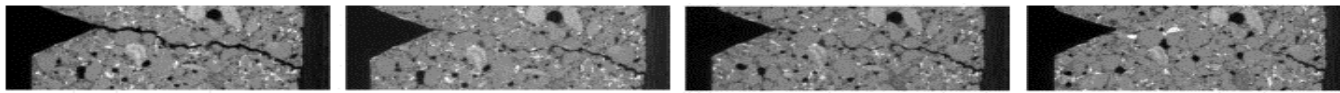
Why a PhD?	PhD Topic	Steps to follow	Acknowledgments
Materials	<u>Mixture design</u>	Healing Test. Design and optimization	Statistic

- Different combination of materials will be chosen.
  - Dosage
  - Mechanical and dynamic characterisation of each mixture

Voids in mixture <b>(UNE 12697-8)</b> 	Water sensitivity <b>(UNE 12697-12)</b> 	Wheel tracking Test <b>(UNE 12697-22)</b> 	Loss particle Test <b>(UNE 12697-17)</b>  
Stiffness Test <b>UNE-EN 12697-26</b> 	Fatigue Test <b>UNE-EN 12697-24</b> 	Workability Test <b>(EN 12697-10)</b> 	

- Select **up to three** mixtures to continue the research.





Why a PhD?

PhD Topic

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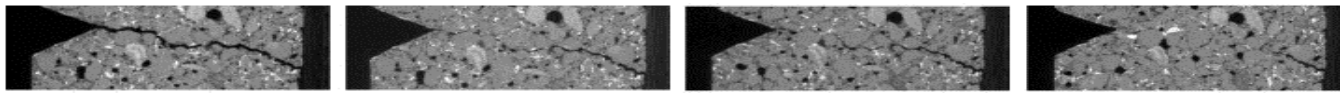
Materials

Mixture design

Healing Test. Design and optimization

Statistic

1. Design a method to calculate **healing ratio** over different shaped samples
  - Fracture- Healing- Fracture Test
    - Pre-cracked Marshall's specimens
  - Fatigue -Healing- Fatigue Test
    - Beam's shaped samples
    - Cylindrical samples
2. **Optimize** healing process.
  - Crack size
  - Time needed to heal
3. Every test result will be **statistic analysed** to validate the conclusions drawn from the laboratory tests.



Why a PhD?	PhD Topic	Steps to follow	Acknowledgments
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➤ This study will be possible by:

1. **Spanish Government and European funds (FEDER) .**



2. Construction Technology Applied **Research Group**



3. Enterprises involved by now:

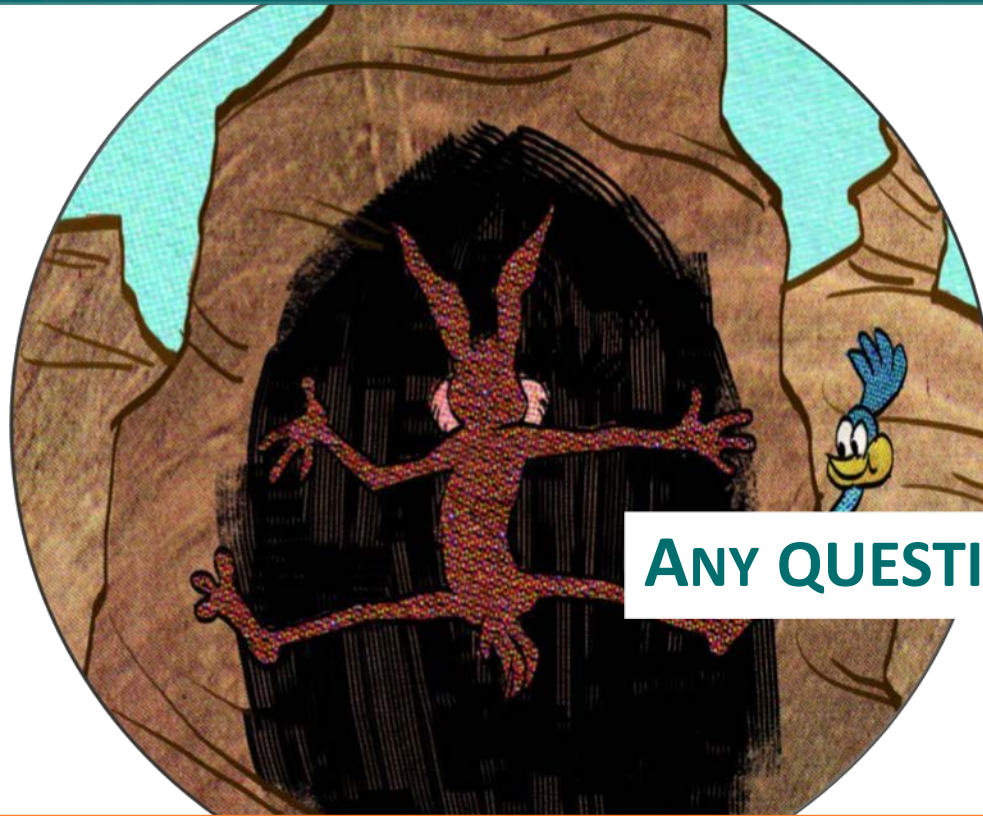


4. PDIC



# THANK YOU FOR LISTENING

TOWARD AN ECO-FRIENDLIER HEALING OF ASPHALT MIXTURES



ANY QUESTION



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